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Railway applications — Track — Switches and crossings for Vignole rails

Part 1: Definitions

National foreword

This British Standard is the UK implementation of [EN 13232-1:2022](#) and supersedes [BS EN 13232-1:2003](#), which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee RAE/2/-/9, Railway applications - Switches & Crossings - Performance & Acceptance.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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European foreword

This document ([EN 13232-1:2023](#)) has been prepared by Technical Committee CEN/TC 256 “Railway applications”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2024, and conflicting national standards shall be withdrawn at the latest by April 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes [EN 13232-1:2003](#).

This series of standards “*Railway applications – Track – Switches and crossings for Vignole rails*” covers the design and quality of switches and crossings in flat bottomed rail. The list of Parts is as follows:

- *Part 1: Definitions*
- *Part 2: Requirements for geometric design*
- *Part 3: Requirements for wheel/rail interaction*
- *Part 4: Actuation, locking and detection*
- *Part 5: Switches*
- *Part 6: Fixed common and obtuse crossings*
- *Part 7: Crossings with moveable parts*
- *Part 8: Expansion devices*
- *Part 9: Layouts*

Part 1 contains terminology used throughout all parts of this series. Parts 2 to 4 contain basic design guides and are applicable to all switch and crossing assemblies. Parts 5 to 8 deal with particular types of equipment including their tolerances. These use Parts 1 to 4 as a basis. Part 9 defines the functional and geometric dimensions and tolerances for layout assembly.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

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1 Scope

This document provides an accepted terminology for switch and crossing work. With the assistance of diagrams, the various components are given definitions, and these specific names are regarded as obligatory.

The terms and definitions cover the constituent parts and design geometry of switch and crossing work. Additional terminology of a more specific nature will be defined in the relevant part of the series.

The present definitions set out the terms most generally used for the geometrical form and the construction of switches and crossings.

This document applies to railways running on Vignole rails.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply. ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1 General definitions

3.1.1

customer

operator or user of the equipment

NOTE This can sometimes be the purchaser of the equipment on the user's behalf.

3.1.2

supplier

body responsible for the use of this EN in response to the customer's requirements

3.1.3

contact area

those parts of the rail ensuring the support and/or guidance, inside or outside, of a wheel

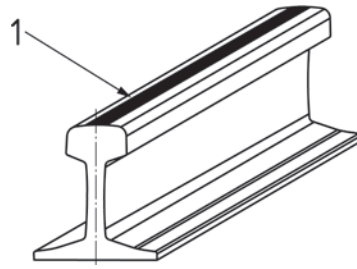
NOTE see [Figure 4](#).

3.1.4

running table

upper surface of the head of a rail

NOTE see [Figures 1](#) and [4](#)



Key
1 running table

Figure 1

3.1.5
running surface

curved surface defined by the longitudinal displacement of a straight line perpendicular to the centre-line of the track and tangential to both running tables

NOTE see [Figure 2](#)

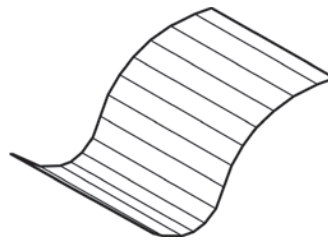


Figure 2

3.1.6
running plane

flat plane tangential to the running surface at the considered point

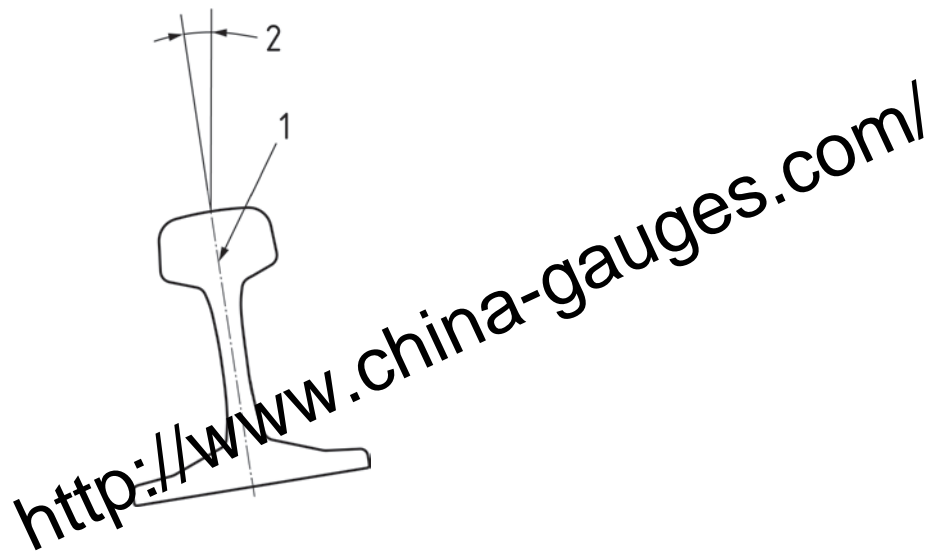
NOTE see [Figure 4](#)

3.1.7
rail inclination

angle measured as a tangent (e.g. 1 in 20) between the normal to the running surface and the y-y axis of the rail

Note 1 to entry: see [Figure 3](#).

Note 2 to entry: Rail head inclination may be achieved by inclining the rail as shown in [Figure 3](#) or by inclining the head profile only, for example by machining.



Key

- 1 y-y-axis
- 2 rail inclination

Figure 3

**3.1.8
inclined track**

where the axes of the two running rails are inclined towards each other

NOTE see [Figure 4](#).

**3.1.9
vertical track**

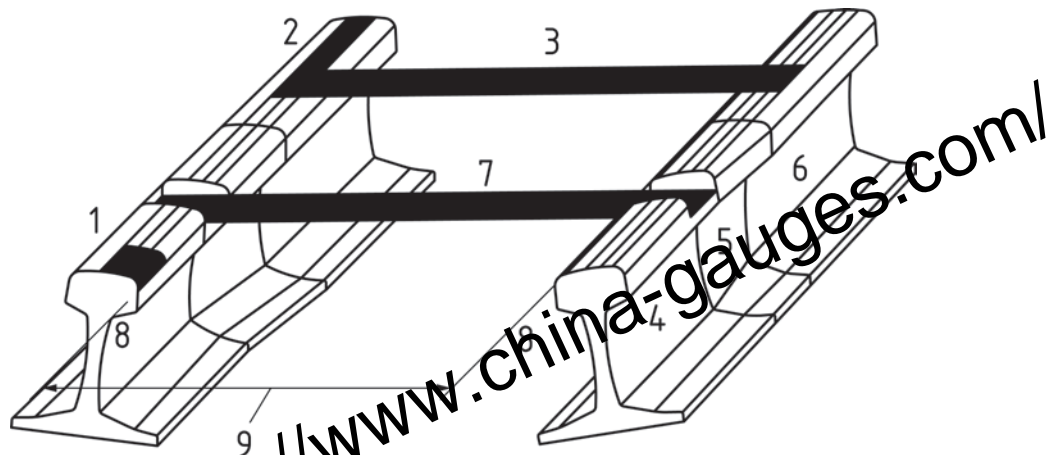
where the axes of the two running rails are parallel, that is, have a rail inclination of zero

NOTE see [Figure 4](#).

**3.1.10
rail twist**

change in inclination of the rail (e.g. from 1 in 20 to vertical)

NOTE see [Figure 4](#).



Key

- | | |
|-----------------|-------------------------|
| 1 contact area | 6 vertical rail |
| 2 running table | 7 gauge reference plane |
| 3 running plane | 8 running edge |
| 4 inclined rail | 9 design track gauge |
| 5 rail twist | |

Figure 4

3.1.11

gauge reference plane

plane parallel to and below the running surface at a dimension “z”. This plane is used for all design work, machining, and measurements

Note 1 to entry: see [Figures 4](#) and [5](#).

Note 2 to entry: This dimension “z” is generally 14 mm.



Key

z depth of gauge reference plane below running table

Figure 5

3.1.12

running edge

intersection of the gauge reference plane with the inside of the rail head

NOTE see [Figure 4](#)

3.1.13

design track gauge

nominal distance between the corresponding running edges of the two rails

NOTE see [Figure 4](#)

3.1.14

centre-line of track

line midway between the running edges on straight track, and half design track gauge inside the running edge of the larger radius rail in curved track

NOTE see [Figures 4](#) and [6](#)

3.1.15

high-side rail

on curved track, the rail with the larger radius, i.e. centre-line radius plus half of design track gauge

3.1.16

low-side rail

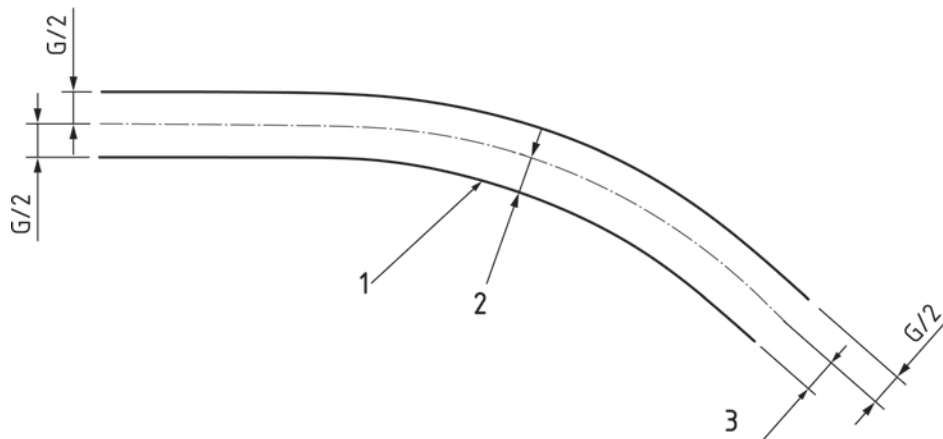
on curved track, the rail with the smaller radius

3.1.17

gauge widening

intended increase in design track gauge. The radius of the low-side rail is decreased, and the distance between the centre-line of track and the low-side rail is increased, by the amount of gauge widening

NOTE see [Figure 6](#)



Key

- 1 gauge widening on sharp curves
- 2 $A +$ gauge widening
- 3 $A +$ gauge widening
- G design track gauge

Figure 6

3.1.18

sleeper or bearer spacing

distance along the rails between the centre-lines of adjacent sleepers or bearers

3.1.19

cant

amount by which one running rail is raised above the other

Note 1 to entry: see [Figure 7](#)

Note 2 to entry: this is also sometime known as superelevation

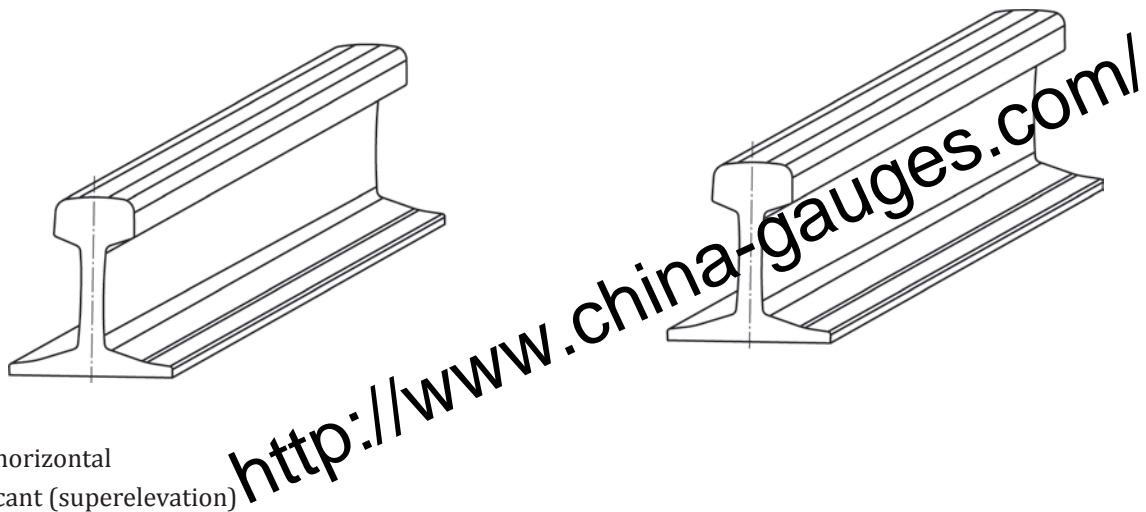


Figure 7

3.1.20

equilibrium cant

cant at a particular speed at which the vehicle will have a resultant force perpendicular to the running plane

3.1.21

cant deficiency

difference between the applied cant on the track and a higher equilibrium cant

3.2 Definitions of special trackwork

3.2.1

switch and crossing work

trackwork ensuring the support and guidance of a vehicle along any given route among various diverging or intersecting tracks

Note 1 to entry: Switches are in some circumstances described as points - either word is considered acceptable. (English version only)

Note 2 to entry: All sketches represent the running edges. All turnouts are viewed from the switch toe.

Note 3 to entry: The term is amplified to include certain items having other functions such as expansion devices

3.2.2

switch toe

location of the end of the switch rail from which two tracks diverge

3.2.3

turnout

layout permitting the passage of traffic between two tracks and one common track

NOTE see [Figure 8](#)

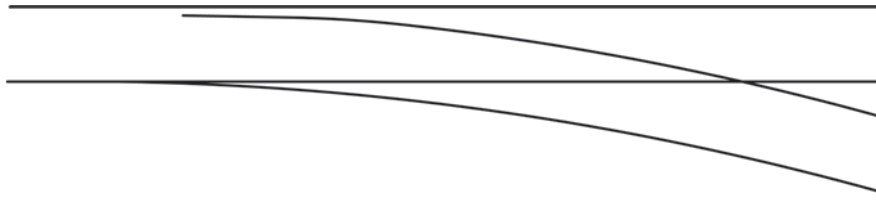


Figure 8

3.2.4 diamond crossing

layout permitting the passage of traffic on intersecting tracks

NOTE see [Figure 9](#)

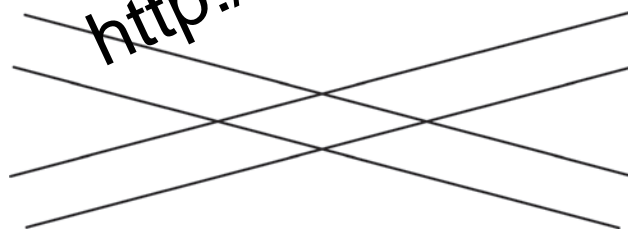


Figure 9

3.2.5 interlaced track

layout permitting the passage of traffic between two tracks either of different track gauge or not, to a common section with 4 rails

NOTE see [Figure 10](#)

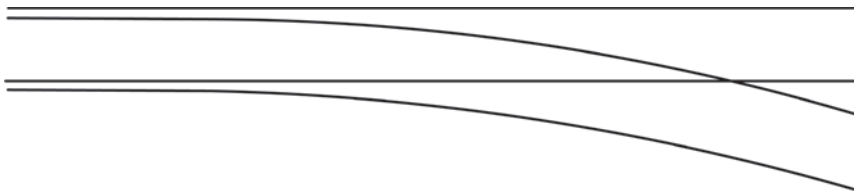


Figure 10

3.2.6 mixed gauge turnout

layout permitting the passage of traffic between two tracks of different track gauge to a common section with 3 rails

NOTE see [Figure 11](#)

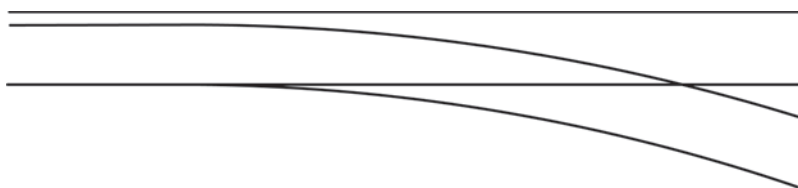


Figure 11

3.2.7

trap point

layout permitting the derailment of traffic to ensure protection of an adjacent track or structure

NOTE see [Figure 12](#)

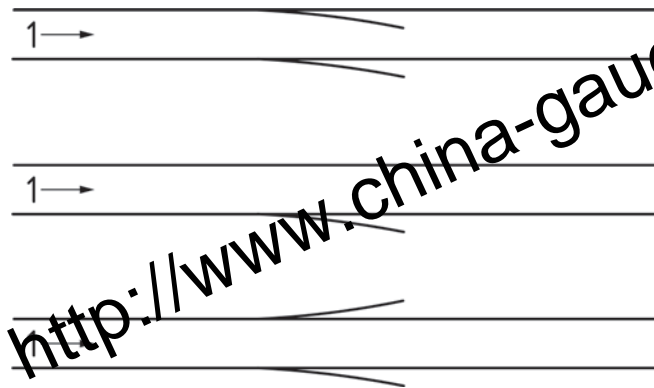


Figure 12

3.2.8

adjustment switch

device which permits longitudinal relative rail movement of two adjacent rails, while maintaining correct guidance and support

NOTE see [Figure 13](#)



Figure 13

3.3 Definitions of terms in turnouts and diamonds

3.3.1

track designations

NOTE the following definitions apply even when the appearance of the layout is curved

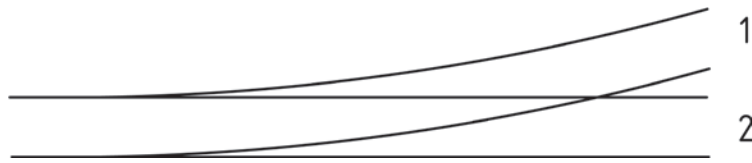
3.3.1.1

main line

in the basic design the straight track is called the “main”

Note 1 to entry: see [Figure 14](#)

Note 2 to entry: The term “through route” is sometimes used



Key

- 1 branch line (diverging or turnout line)
- 2 main line (through route)

Figure 14

<http://www.china-gauges.com/>

**3.3.1.2
 branch line**

in the basic design, the curved track is called the “branch” line

Note 1 to entry: see [Figure 14](#).

Note 2 to entry: the terms or “diverging” or “turnout” line are sometimes used

**3.3.2
 turnout designations**

turnouts are designated by the symbols:RH diverging to the rightLH diverging to the leftS symmetrical (or equal split)

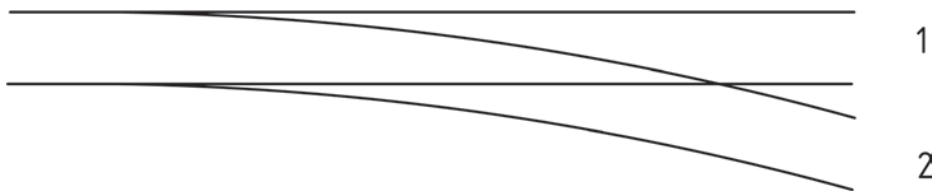
Note 1 to entry: The type of turnout depends upon the “set” of the switches, and not upon the geometry of the track layout. The “set” is defined as the bend in the stock rail at the switch toe applying to the branch (diverging or turnout) line.

Note 2 to entry: The diverging track (to left or right) is always the track with the set in the stock rail. Where the set is equally shared between the two stock rails the turnout is an equal-split turnout.

**3.3.2.1
 diverging turnout**

when the branch line diverges to the right of the main line, it is a right-hand turnout, when the branch line diverges to the left of the main line, it is a left-hand turnout

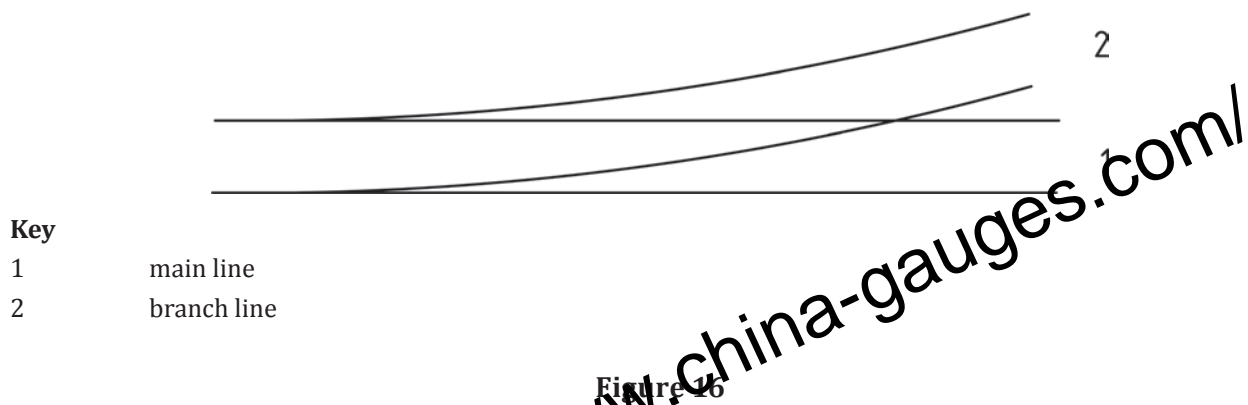
NOTE see [Figures 15](#) and [16](#)



Key

- 1 main line
- 2 branch line

Figure 15



3.3.2.2

equal split turnout

when the two tracks diverge symmetrically from the common track

NOTE see [Figure 17](#)

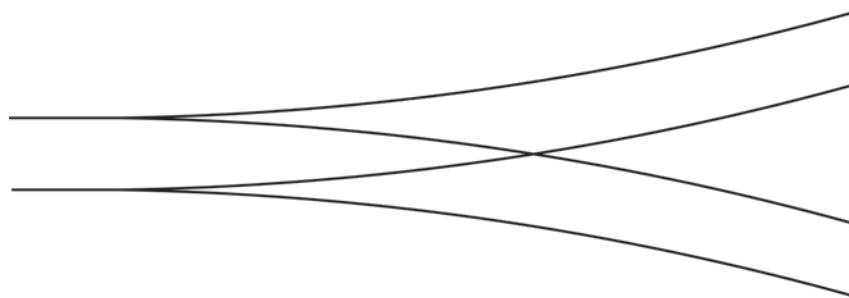


Figure 17

3.3.2.3

three-throw or tandem turnout

junction between two tracks and a common track

NOTE The different types are designated:

S3 3 symmetrical tracks (three-throw)

RR 3 asymmetrical tracks of which two diverge to the right

LL 3 asymmetrical tracks of which two diverge to the left

RL 3 asymmetrical tracks with first diverging track to the right and second diverging track to the left

LR 3 asymmetrical tracks with first diverging track to the left and second diverging track to the right

3.3.2.4

symmetrical, three-throw

two tracks with a common origin diverging symmetrically from the common central, normally straight, track

NOTE see [Figure 18](#)

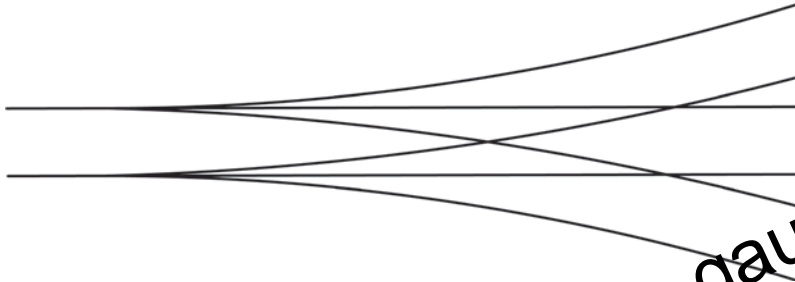


Figure 18

3.3.2.5

non-symmetrical, tandem turnout same side

two tracks of separate origin “in tandem” diverging from a common main line to the same side

NOTE [Figures 19](#) and [20](#) show tracks diverging to the right designated RR, tracks diverging to the left are designated LL and are mirror reflections

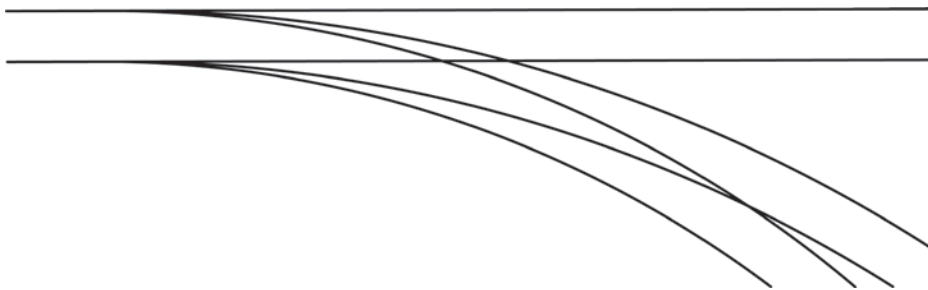


Figure 19

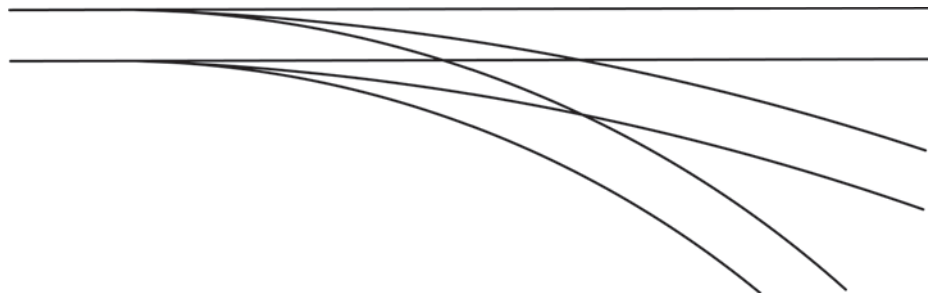


Figure 20

3.3.2.6

non-symmetrical, tandem turnout “opposite sides”

diverging to the right and to the left, designated RL or LR

NOTE see [Figure 21](#)

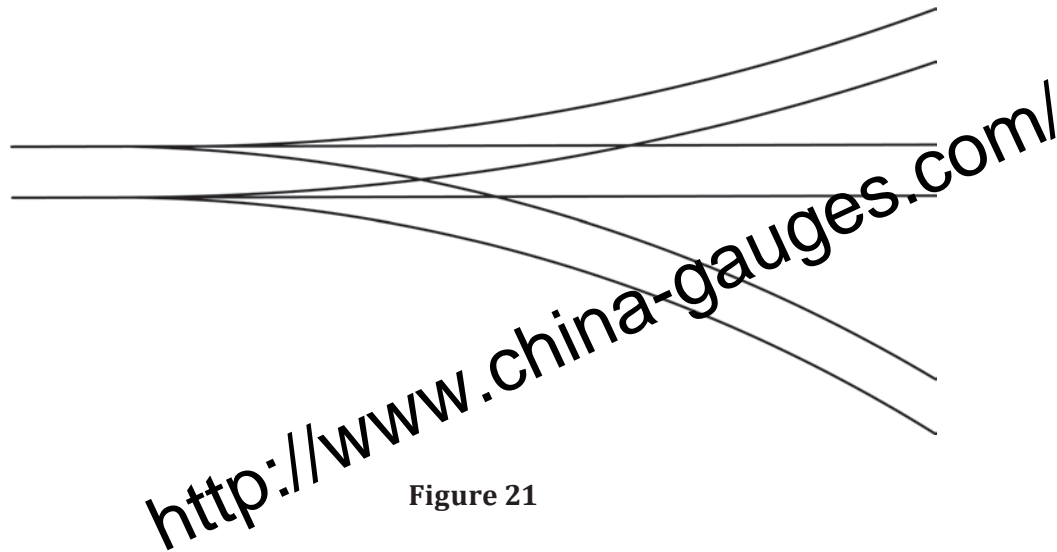


Figure 21

3.3.3

curved layout

layout in which the main line is laid on a curve

3.3.3.1

site-curved item

item curved into position on site

3.3.3.2

pre-curved item

item permanently set by the Supplier to the particular radius required

3.3.3.3

similar flexure (simiflex) turnout

turnout in which the curve of the diverging track is of the same hand as the main line

3.3.3.4

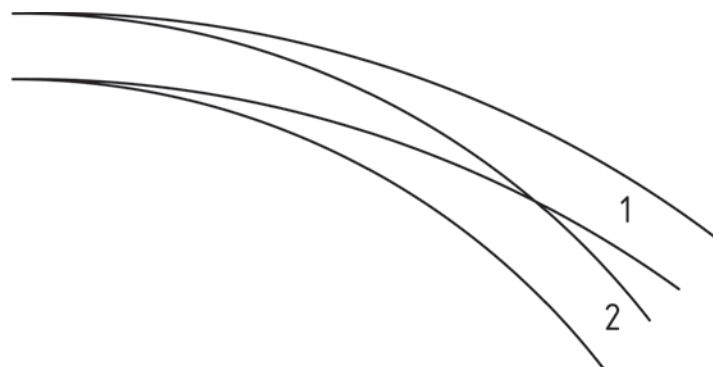
contrary flexure (contraflex) turnout

turnout in which the curve of the diverging track is of the opposite hand to the main line

3.3.3.5

inside curved turnout

curved layout, which has the branch line inside the curve of the main line (see [Figure 22](#))



Key

- | | |
|---|--------|
| 1 | main |
| 2 | branch |

Figure 22

3.3.3.6
outside curved turnout

curved layout which has the branch line outside the curve of the main line

Note 1 to entry: For similar flexure layout see [Figure 23](#).

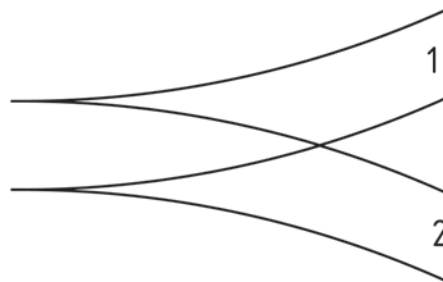


Key

- 1 main
- 2 branch

Figure 23

Note 2 to entry: For contraflexure flexure layout, see [Figure 24](#).



Key

- 1 branch
- 2 main

Figure 24

3.3.4
diamond crossing designations

diamond crossing is either standard or non-standard

3.3.4.1
standard diamond crossing

when both tracks are straight or on curves of the same hand and radius

NOTE see [Figure 25](#)

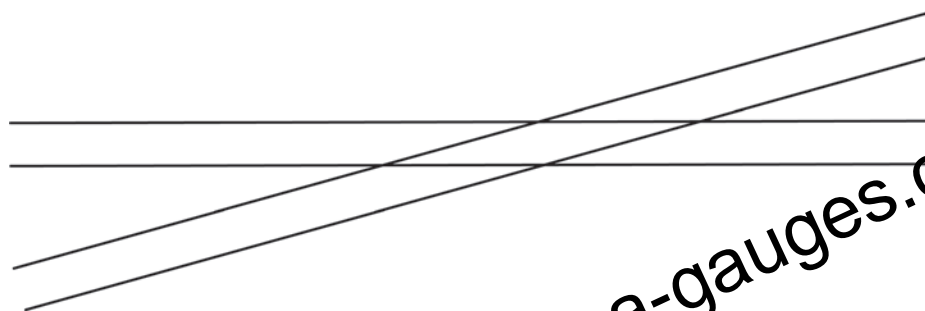


Figure 25

3.3.4.2

non-standard diamond crossing

when one track is curved and the other straight, or when both tracks are curved to different radii or when both tracks are to the same radius but of opposite hand

NOTE see [Figure 26](#)

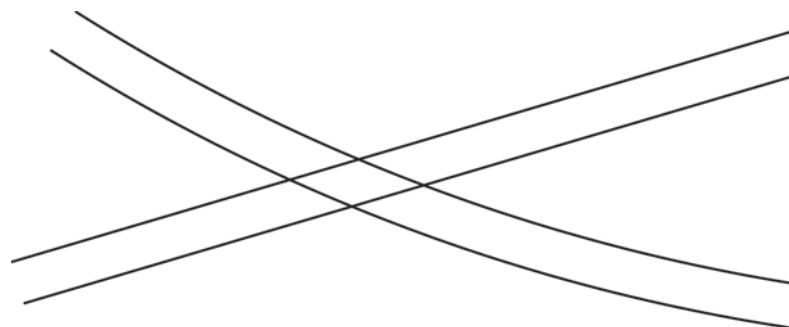


Figure 26

3.3.4.3

designations of non-standard diamonds

following designations are used to define non-standard diamonds according to whether the curved track or that of sharper radius bears away to the right (see Figure 27) or to the left (see Figure 28) of an observer standing at the position indicated (the flatter crossing end of the straight or flatter curved track) and looking towards the centre of the diamond

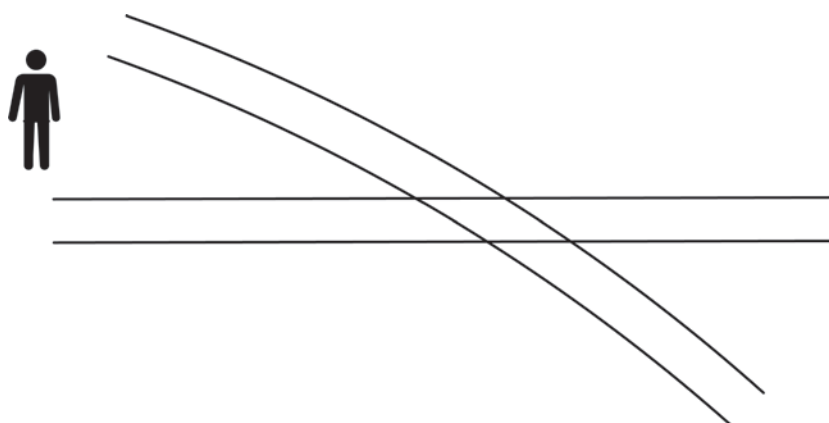


Figure 27

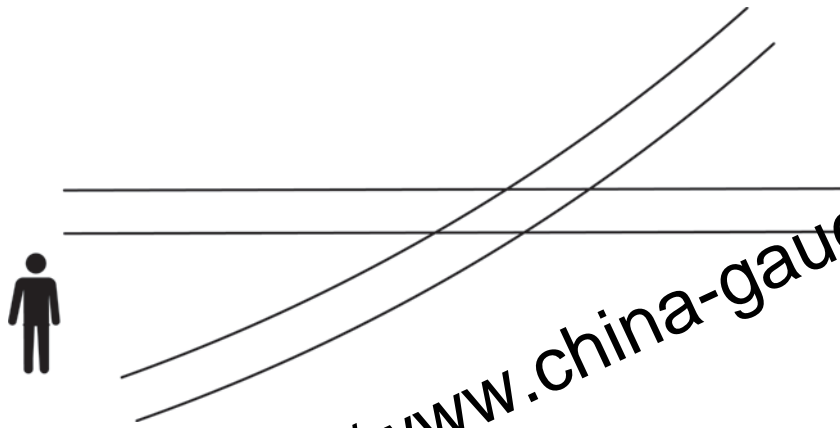


Figure 28

3.3.4.4 diamond crossing with slips

layout permitting the passage of traffic between two intersecting tracks as well as over such tracks

3.3.4.5 single slip

when only one connection is made between the intersecting tracks

NOTE These are designated SS (single slip; or diamond crossing with single slip).

3.3.4.6 inside single slip

with switches inside the diamond

NOTE see [Figure 29](#)

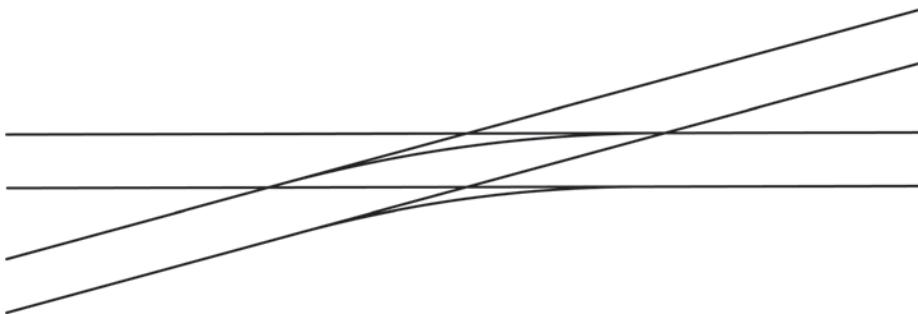


Figure 29

3.3.4.7 outside single slip

with switches outside the diamond

NOTE see [Figure 30](#)

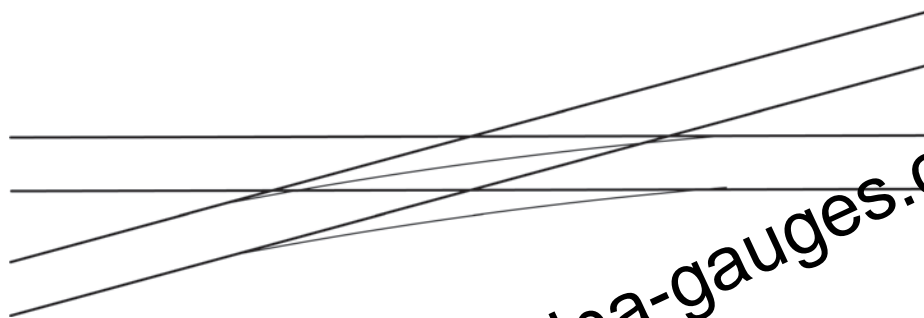


Figure 30

**3.3.4.8
double slip**

when both intersecting tracks are connected

NOTE These are designated DS (double slip; or diamond crossing with double slip).

**3.3.4.9
inside double slip**

with switches inside the diamond

NOTE see [Figure 31](#)

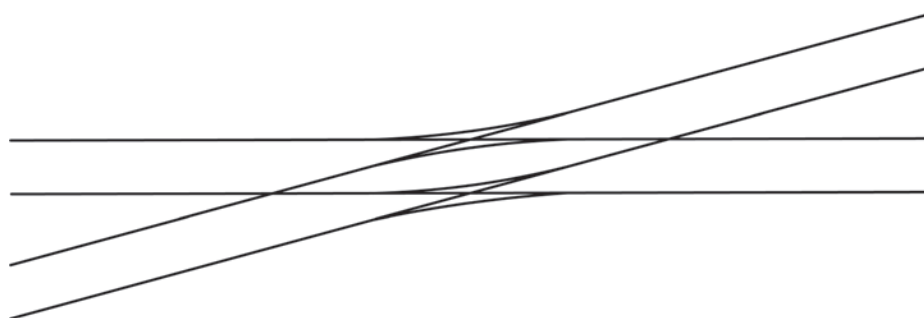


Figure 31

**3.3.4.10
outside double slip**

with switches outside the diamond

NOTE see [Figure 32](#)

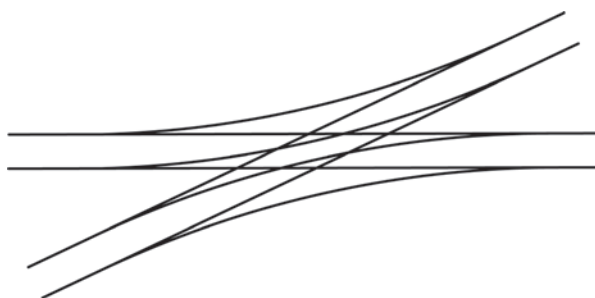


Figure 32

3.4 Definitions of terms in layouts

3.4.1

layout

any combination of switches and crossings

3.4.2

single crossover

two turnouts placed back to back combining to join two adjacent tracks

Note 1 to entry: see [Figure 33](#)

Note 2 to entry: A succession of single crossovers across successive track intervals is termed a ladder



Figure 33

3.4.3

single junction

layout of turnout and diamond crossing with or without slips, allowing the intersection of adjacent tracks by a track also partially or completely connecting them

Note 1 to entry: see [Figure 34](#)

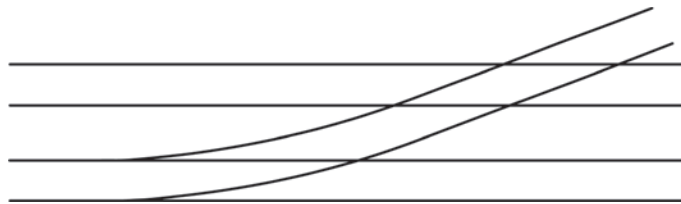


Figure 34

Note 2 to entry: The term “Single junction” in the French and German languages also covers single track multiple crossovers, using two turnouts and any number of consecutive diamonds with or without slips.

3.4.4

double junction

layout comprising two turnouts and a diamond crossing (with or without slips) combined to give a double track divergence from the double track main line

Note 1 to entry: see [Figure 35](#)

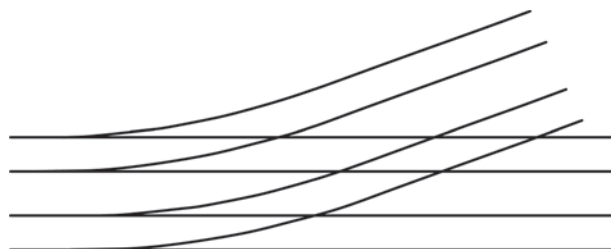


Figure 35

Note 2 to entry: A crossover, single or double junction, is said to be right or left hand according to the direction of divergence from the major route.

3.4.5

scissors crossover

layout comprising two intersecting crossovers

NOTE see [Figure 36](#)

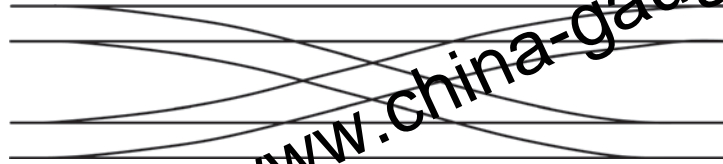


Figure 36

3.4.6

half-scissors crossover

part layout as above comprising two turnouts of opposite hand in the same track and the central diamond crossing

NOTE see [Figure 37](#)

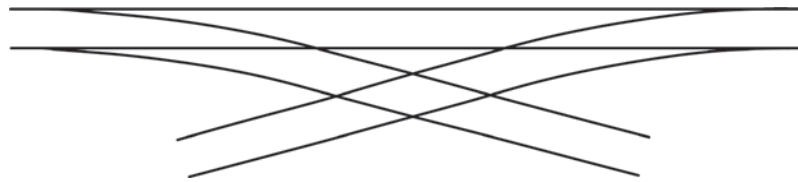


Figure 37

3.4.7

interlaced turnouts

layout comprising two turnouts laid opposite one another and mutually interlaced. They can be as follows:

3.4.7.1

normal interlaced turnouts

when the two turnouts are of opposite hand

NOTE see [Figure 38](#)

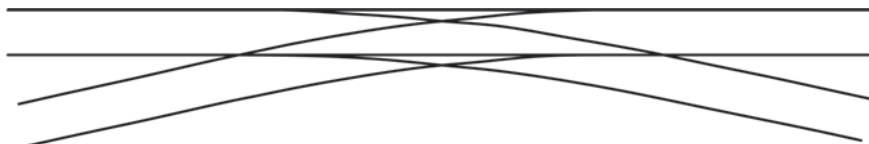


Figure 38

3.4.7.2

special interlaced turnouts

when the two turnouts are of the same hand

NOTE see [Figure 39](#)

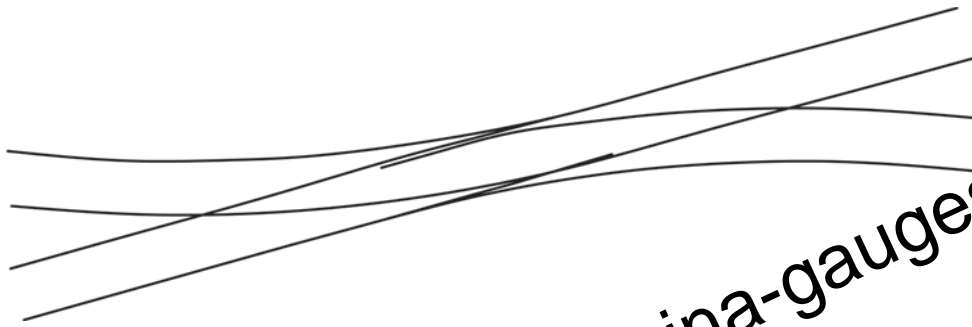


Figure 39

<http://www.china-gauges.com/>

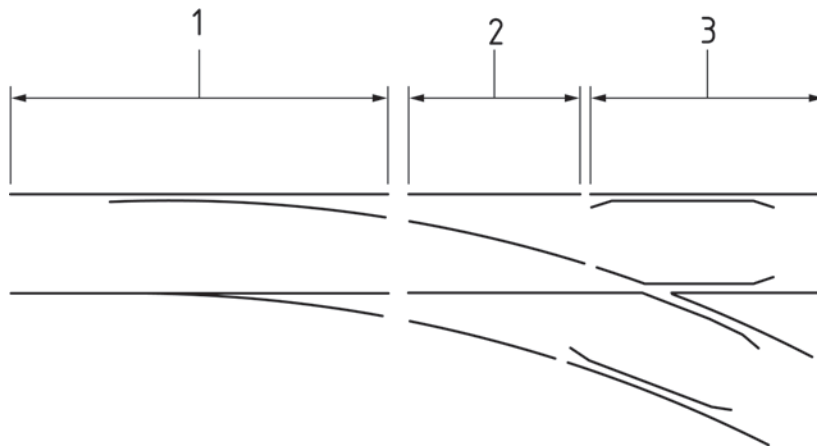
3.4.8 special layouts

any more complex combination of switches, crossings and diamonds including those incorporating more than one track gauge

3.5 Definitions of constituent parts of switch and crossing work

3.5.1 turnout panels

see [Figure 40](#)



Key

- 1 switch panel
- 2 closure panel
- 3 crossing panel

Figure 40

3.5.2 switch panel

part of a turnout or layout ensuring the continuity of any one of two or three diverging tracks at the beginning of the divergence, consisting of two half sets of switches assembled together, usually with bearers

NOTE See [Figure 40](#)

3.5.3

closure panel

part of a layout or turnout situated between the switch panel and the crossing panel consisting of rails with fastening system and usually on bearers

NOTE see [Figure 40](#)

3.5.4

common crossing panel

part of a turnout or layout ensuring the continuity of two intersecting routes by means of an intersection of opposite running edges and consisting of a common crossing, 2 outside rails, and 2 check rails complete with small fittings and assembled together, usually with bearers

Note 1 to entry: see [Figure 40](#)

Note 2 to entry: If the common crossing is of a swing-nose or equivalent type, providing a continuous running surface, the 2 check rails are not usually provided

3.5.5

obtuse crossing panel

arrangement in a layout that ensures the continuity of two routes, the corresponding running edges of which intersect, and consisting of two obtuse crossings, complete with small fittings, and assembled together usually with bearers. It is the central part of a diamond crossing

3.6 Documents

3.6.1

layout drawing

drawing used for manufacture, assembly in the workshop, and for re-assembly

NOTE can also include the setting-out diagram.

3.6.2

setting-out diagram

diagram used for setting out in the fabrication depot, and on site

3.6.3

assembly drawings

individual plans of particular parts of the layout

3.6.4

detail or manufacturing drawings

drawings for manufacture of individual items

NOTE for example:

- a half-set of switches, LH or RH, straight or curved;
- a common crossing;
- an obtuse crossing;
- small fittings

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