BS EN 62841-2-17:2017



Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety

Part 2-17: Particular requirements for hand-held routers (IEC 62841-2-17:2017, modified)



National foreword

This British Standard is the UK implementation of EN 62841-2-17:2017. It is derived from IEC 62841-2-17:2017. It supersedes BS EN 60745 17:2010, which is withdrawn.

The CENELEC common modifications have been proper ented at the appropriate places in the text. The start and this is not each common modification is indicated in the text of the start of C.

The UK participation in its proparation was entrusted to Technical Committee CPL/116 Cifery of motor-operated electric tools.

A list of organizations represented on this committee can be obtained on request acts secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Compliance with a British Standard cannot confer immunity from legal obligations.

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Date

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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Ref. No. EN 62841-2-17:2017: E

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and supports essential requirements of EU Directive.

For the relationship with EU Directive, see informative Annex ZZ, which is an integral part t of this document.

Compliance with the clauses of Part 1 together with this Part 2-17 provides on the provides of conforming with the essential health and safety requirements of the Directive concerned.

Endorsement notice 1
The text of the International Standard IEC 62841-2-17: Off was approved by CENELEC as a European Standard with agreed common modifications.

WWW

BS EN 62841-2-17:2017 EN 62841-2-17:2017 (E)

C Annex ZZ (informative)

Relationship between this European Standard and the essential requirements of Directive 2006/42/EC [2006 0] L1550 amed to be covered

Once this standard is cited in the official journal of the European Union under that Directive, compliance with the normative clauses of this standard given in <u>Table ZZ.1</u> confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

Table ZZ.1 — Correspondence between this European Standard and <u>Annex I</u> of Directive 2006/42/EC

Essential Requirements of Directive 2006/42/EC	Clause(s) / sub-clause(s) of this EN	Remarks / Notes
<u>Annex I</u>	All clauses	All corresponding requirements are covered by complying with all clauses.

WARNING 1: — Presumption of conformity stays valid only as long as a reference to this European standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2: — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

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FOREWORD

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International Standard IEC 62841-2-17 has been prepared by IEC technical committee 116: Safety of motor-operated electric tools.

The text of this standard is based on the following documents:

FDIS	Report on voting
116/335/FDIS	116/342/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This Part 2-17 is to be used in conjunction with the first edition of IEC 62841-1 (2014).

This Part 2-17 supplements or modifies the corresponding clauses in IEC 62841-1, so as to convert it into the IEC standard: Particular requirements for hand-held routers.

Where a particular subclause of Part 1 is not mentioned in this Part 2-17, that subclause applie as relevant. Where this standard states "addition", "modification" or "replacement", the referation?
Part 1 is to be adapted accordingly.
The following print types are used:

requirements: in roman type;
test specifications: in italic type;
notes: in small roman type.

The terms defined in Clause 3 are pointed in bold typeface. Where a particular subclause of Part 1 is not mentioned in this Part 2-17, that subclause app

Arch are additional to those in Part 1 are numbered starting from 101. Subclauses, notes and figu

A list of all parts of the IEC 62841 series, under the general title: Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery – Safety, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 36 months from the date of publication.

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Electric motor-operated hand-held tools, transportable tools and lawn and garden machinery - Safety

rart 2-17: Particular requirements for hand-held routerofes.com 1 Scope This clause of Part 1 is applicable, except as follows N. china 93 Addition: This part of IEC 62841 applies to bind held of wood and arel:

toband-held routers intended for cutting slots into or shaping the edge of wood and analogous materials, plastics and non-ferrous metals except magnesium.

NOTE 101 **Routers** that are primarily used for trimming the edge of materials are also known as trimmers.

NOTE 102 Routers that are used to cut various materials through the rotary action are also known as rotary cutters.

This part of IEC 62841 does not apply to jointers.

NOTE 103 Jointers are covered by IEC 62841-2-19.

This part of IEC 62841 does not apply to small rotary tools.

NOTE 104 Small rotary tools are covered by IEC 62841-2-23.

2 Normative references

This clause of Part 1 is applicable.

Terms and definitions 3

This clause of Part 1 is applicable, except as follows:

Additional definitions:

3.101 base part supporting the **router** on the workpiece

3.102

rotary cutting bit

rotating cutting **accessory** with a shank for mounting it into a collet having its main feed direction perpendicular to its axis of rotation

Note 1 to entry: There are rotary cutting bits that allow an additional plunging operation parallel to its axis of rotation.

3.103

router

tool with a **base** and a collet, designed to be fitted with a **rotary cutting bit**

3.104

trimmer

a mass, excluding a detachable base, a separable battery pack or peraceable battery pack, not exceeding 2 kg; and
a collet capacity not exceeding 8 mm
a collet capacity not exceeding 8 mm
a mass, excluding a detachable base

- a collet capacity exceeding 8 mm b)

4 **General requirements**

This clause of Part 1 is applicable.

General conditions for the tests 5

This clause of Part 1 is applicable, except as follows:

5.17 Addition:

The mass of the tool includes all handles and the dust extraction adapter, if any.

Radiation, toxicity and similar hazards 6

This clause of Part 1 is applicable.

7 Classification

This clause of Part 1 is applicable.

Marking and instructions 8

This clause of Part 1 is applicable, except as follows:

8.1 Addition:

rated no-load speed.

8.14.1 Addition:

The additional safety instructions as specified in <u>8.14.1.101</u> shall be given. This part may be printed separately from the "General Power Tool Safety Warnings".

8.14.1.101 Safety instructions for routers

- a) Hold the power tool by insulated gripping surfaces only, because the cutter may contactits own cord. Cutting a "live" wire may make exposed metal parts of the power tool "live" and the operator an electric shock.
- b) Use clamps or another practical way to secure and support the verticities to a stable platform. Holding the work by your hand or against the body leaver it word ble and may lead to loss of control.
 8.14.2 a) Additional items:
 101) Information about the types of rotary civities for which the tool is designed;

eter of shank for which the collet(s) is intended; 102) Information concerning the

- 103) Instruction to use only totary cutting bits of the correct shank diameter for the collet mounted;
- 104) Instruction to use only **rotary cutting bits** suitable for the speed of the tool;
- 105) Instruction on how to change the collet or the collet cone (e.g. for setting up different shank diameters), if applicable.
- 8.14.2 b) Additional items:
- 101) Instruction on the correct use of the dust collection system, if applicable.

9 **Protection against access to live parts**

This clause of Part 1 is applicable.

10 Starting

This clause of Part 1 is applicable.

11 Input and current

This clause of Part 1 is applicable.

12 Heating

This clause of Part 1 is applicable.

13 Resistance to heat and fire

This clause of Part 1 is applicable.

14 Moisture resistance

This clause of Part 1 is applicable.

15 Resistance to rusting

This clause of Part 1 is applicable.

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16 Overload protection of transformers and associated circuits

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19 Mechanical hazards

This clause of Part 1 is applicable, except as follows:

19.1 *Replacement of the first paragraph:*

Moving and dangerous parts other than the **rotary cutting bit** and the collet shall be so positioned or enclosed to provide adequate protection against personal injury. The protection of the user against accidental contact with the **rotary cutting bit** and the collet is provided by the requirements of <u>19.4.101</u>.

19.4 Replacement:

Type 1 routers shall have at least one handle or grasping surface. The motor housing and/or parts of the **base** that assist in guiding the **router** in use may be considered as a grasping surface, if identified as such in accordance with 8.14.2 b) 6).

Type 2 routers shall have at least one handle and an additional handle or grasping surface to allow the operation of the tool with two hands. The motor housing and/or parts of the **base** that assist in guiding the **router** in use may be considered as a grasping surface, if identified as such in accordance with <u>8.14.2 b) 6</u>].

Compliance is checked by inspection.

19.4.101 **Prevention of inadvertent contact**

The handles shall be so shaped or located as to minimise the risk of inadvertent contactors hand with the **rotary cutting bit** and the collet. For **type 1 routers**, a removable cover for the purpose of changing the **arguing which is prov** meet the requirements of 19.4.101 may be removable without the aid of the side of the side

which is provided to meet the requirements of <u>19.4.101</u> may be removable without the

For handle(s), inadvertent contact of the user's hand is called to be prevented if there is sufficient distance between a defined measuring point on the bandle surface and the **rotary cutting bit** and the collet.

Regest collet size is mounted to the tool. A mark is applied around the test A test pin with a diameter y the vargest collet size is mounted to the tool. A mark is applied around the test pin (10 ± 1) mm from the cover. The distance between the defined measuring point and the mark on the test pin shall be at least 120 mm. The measurement shall be carried out as a chain distance. See Figure 101.

With the **base** set to maximum depth of cut, to establish the measuring point on the handle(s), follow the outlined procedure below.

- a) Establish the closest (A) and the most distant (B) points from the plane of the **base** on the handle. Equidistant between points (A) and (B), draw the horizontal intersecting line on the plane parallel with the **base** and the surface of the handle.
- b) The point on the intersecting line of the handle surface with the largest radial distance from the centreline of the spindle is the defined measuring point.

For a motor housing and/or parts of the **base** used as a grasping surface, inadvertent contact of the user's hand is considered to be prevented by a barrier located between the grasping surface and the **rotary cutting bit**, see Figure 102. The barrier shall have a height x of at least 6 mm. A dust collecting system may be part of this barrier.

Alternatively to a barrier, for a motor housing and/or parts of the **base** used as a grasping surface in a **type 1 router** with an open portion(s) above the **base**, inadvertent contact of the user's hand is also considered to be prevented if either

the **rotary cutting bit** and the collet are not accessible above the **base** by means of the test probe B of IEC 61032:1997 with a force not exceeding 5 N;

or

- there is a minimum distance of 60 mm between
 - a point located 40 mm above the lower edge of the grasping surface area in accordance with 8.14.2 b) 6) along its centreline; and
 - any point on the edge of any open portion (see Figure 103).

Compliance is checked by manual test using test probe B of IEC 61032:1997 and by measurement. No covers are removed for the manual test. The 60 mm measurement is carried out as a chain distance.

Adjustment elements capable of being readjusted while the tool is operating, e.g. "revolving depth gauge", shall be located so that touching of rotating parts is avoided.

Compliance is checked by inspection.

Type 2 routers shall be provided with a **base** which is capable of being adjusted to 19.101 surround the **rotary cutting bit** so as to provide sufficient stability during **normal operation**.

Compliance is checked by inspection and by the following test.

For the test, the tool is prepared as follows:

- the motor is switched off;

tool is placed in its most unfavourable tool is placed in its most unfavourable vourable notified The tool is placed in its most unfavourable p at an angle of 10° to the horizontal. The Cype or cord, if any, shall rest on the inclined plane in the most unfavourable position. For the test the tox is prevented from sliding.

The tool shall not tip over.

19.102 **Type 1 routers** shall be provided with a **base** so as to provide guidance during operation.

Compliance is checked by inspection.

20 Mechanical strength

This clause of Part 1 is applicable.

21 Construction

This clause of Part 1 is applicable, except as follows:

C **21.18.1.1** *Addition:*

For **routers**, either

the **power switch** shall be a **momentary power switch** without having a locking arrangement in the "on" position;

or

the tool shall not restart after an interruption of the mains supply without releasing and re-actuating the **power switch**.

21.18.1.2 Addition:

Routers are regarded as tools having a risk associated with inadvertent starting.

21.35 This subclause of Part 1 is applicable for all **routers** except for **trimmers**.

Addition:

An integral dust collection/suction device or dust outlet(s) may be removable without the use of a tool.

22 Internal wiring

This clause of Part 1 is applicable.

23 Components

external conductors Lause of Part 1 is applicable. 26 Provision for earthing This clause of Part 1 is applicable. 27 Screws and com-This clause

This clause of Part 1 is applicable.

28 Creepage distances, clearances and distances through insulation

This clause of Part 1 is applicable.

Dimensions in millimetres



IEC

defined measuring points reference points

Figure 101 — Measurement of distance between handle and rotary cutting bit

Key

1 A, B



1	0
ı	v

Key	
1	workpiece
2	grasping surface
3	motor housing
4	base
5	auxiliary handle
х	height of a barrier

Figure	102 —	Various	designs	with	barrier
					~~~~~



#### Кеу

1 workpiece

- 2 grasping surface
- 3 open portion above the **base**



# Annexes

....rollows. https://www.china-gauges.com The annexes of Part 1 are applicable except as follows.

# Γ Δημον Ι

	(normative)	
Measuremen	nt of noise and vibration emissions (	es.con
C NOTE Text deleted (C	, china-ga	
I.2 Noise test code (grad	de 2)	

This clause of Part 1 is applicable except a follows:

#### Installation and mounting conditions of the power tools during noise tests I.2.4

Addition:

Type 2 routers are held and used as specified in <u>I.2.5</u>.

Type 1 routers are suspended. The base of the tool shall be horizontal.

#### **Operating conditions** I.2.5

Addition:

The temperature requirements of 5.6 are not applicable.

Type 1 routers are tested at no-load, all speed setting devices adjusted to the highest value.

Type 2 routers are tested under load observing the conditions shown in Table I.101.

#### Table I.101 — Test conditions for type 2 routers

Orienta- tion	Cutting grooves in a horizontal piece of medium density fibreboard (MDF) having the minimum dimensions 800 mm (length) × 400 mm (width) × 30 mm (depth).
	The board is fixed on a bench by screws, clamps, air cylinders or the like with a resilient material between bench and workpiece
Tool bit	New Ø 12 mm straight sided <b>rotary cutting bit</b> for the entire series of tests, as specified for MDF
Feed force	As necessary for smoothly working without overloading the machine. Apply equal force to both handles avoiding excessive gripping forces
Test cycle	Cutting a 10 mm deep groove across the 400 mm width of the MDF. Distance between grooves to be 10 mm using the guide fence if supplied

#### **I.3** Vibration

This clause of Part 1 is applicable except as follows:

## I.3.3.2 Location of measurement

Addition:

Figure I.101 and Figure I.102 show the positions at both handles.

# I.3.5.3 Operating conditions

Addition:

Type 1 routers are tested at no-load.



Figure I.101 — Positions of transducers for type 2 routers



Figure I.102 — Positions of transducers for type 1 routers

		Annex K	
		(normative)	$\mathbf{n}$
		Battery tools and battery packs	<b>\</b> ''
		a-gauge	
K.1	Scope	n china s	
Additi	on:		
All cla	uses of this Par	t 2-17 apply unless otherwise specified in this annex.	
		http://	

**K.8.14.1.101** Item a) is not applicable.

**K.21.18.1.2 Type 1 routers** are regarded as tools having a risk associated with inadvertent starting.

For **type 2 routers**, two separate and dissimilar actions shall be necessary before the motor is switched on (e.g. a **power switch** which has to be pushed in before it can be moved laterally to close the contacts to start the motor). It shall not be possible to achieve these two actions with a single grasping motion or a straight line motion.

Compliance is checked by inspection and by manual test.

#### C K.21.18.Z101 Isolation and disabling device

Tools with an integral battery shall either be equipped

- with an isolation device to prevent the risk of injury from mechanical hazards during servicing or user maintenance; or
- with a disabling device that prevents unintentional starting of the tool.

An isolation device shall

- provide disconnection of all poles of the **battery** from the serviceable region of the tool;
- be equipped with an unambiguous indication of the state of the disconnection device which corresponds to each position of its manual control (actuator);
- be provided with protection against accidental reconnection.

NOTE 1 Examples of methods to achieve this disconnection include removable jumpers, **integral batteries** that can be disconnected for servicing or **user maintenance**, or an electromechanical **power switch** with a direct mechanical link between the actuator and the contact.

NOTE 2 The risk of accidental reconnection for a **power switch** is addressed by the requirement of <u>21.18.1.2</u>. The other examples in NOTE 1 achieve this by the necessary actions for reconnection.

A disabling device may be achieved by any of the following:

- a self-restoring or non-self-restoring lock-off device where two separate and dissimilar actions are
  necessary before the motor is switched on (e.g. a **power switch** which has to be pushed in before
  it can be moved laterally to close the contacts to start the motor). It shall not be possible to achieve
  these two actions with a single grasping motion or a straight-line motion;
- a removable disabling device provided with the tool where it shall not be possible for the tool to be operated when either applied or removed.

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Compliance is checked by inspection and by manual test.

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# Annex L (normative)

 Battery tools and battery packs provided with mains convection

 or non-isolated sources

 L.1 Scope

 Addition:

 All clauses of this Part 2-1% apply enless otherwise specified in this annex.

L.21.18.1.2 **Type 1 routers** are regarded as tools having a risk associated with inadvertent starting.

For **type 2** routers, two separate and dissimilar actions shall be necessary before the motor is switched on (e.g. a **power switch** which has to be pushed in before it can be moved laterally to close the contacts to start the motor). It shall not be possible to achieve these two actions with a single grasping motion or a straight line motion.

*Compliance is checked by inspection and by manual test.* 

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- with an isolation device to prevent the risk of injury from mechanical hazards during servicing or user maintenance; or
- with a disabling device that prevents unintentional starting of the tool.

An isolation device shall

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NOTE 2 The risk of accidental reconnection for a **power switch** is addressed by the requirement of <u>21.18.1.2</u>. The other examples in NOTE 1 achieve this by the necessary actions for reconnection.

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- a removable disabling device provided with the tool where it shall not be possible for the tool to be operated when either applied or removed.

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# **Bibliography**

- The bibliography of Part 1 is applicable, except as follows: Addition: IEC 62841-2-19, Electric motor-operated hand-held tools, transport of cools and lawn and garden machinery Safety Part 2-19: Particular requirements for and held iointers¹)
- IEC 62841-2-23, Electric motor-operated hand-held tools, transportable tools and lawn and g machinery Safety Part 2-23: Particular requirements for hand-held small rotary tools²) transportable tools and lawn and garden

¹⁾ Under consideration.

²⁾ Under consideration.

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